

## INSTALLATION INSTRUCTIONS

S18 Back to Wall Rimless with Soft-Close Seat  
Product code: AC501802MC

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### Important safety information

Installation must be completed by a competent person in accordance with the Technical Specification and local plumbing and building requirements. Inspect every ceramic component before fitting; do not install a chipped, cracked or damaged product.

### Installation sequence

- 1 Prepare the concealed system. Install a compatible concealed cistern and flush control in accordance with their manufacturer's instructions. They are sold separately. Pressure-test and verify service access before closing the wall.
- 2 Set connections. Use the Technical Specification to establish the finished-wall position, soil outlet and flush-pipe centres. Cut pipes squarely and fit compatible seals.
- 3 Dry-fit the pan. Offer the pan to the finished wall and floor. Confirm that its back sits correctly, the pan is level and all connections engage without strain.
- 4 Secure the pan. Mark and drill approved fixing positions, avoiding concealed services. Secure with suitable sanitary-ware fixings and protective washers; do not overtighten ceramic.
- 5 Fit the seat and seal. Fit and align the soft-close seat. Seal the wall and floor junctions with neutral-cure sanitary silicone while retaining required service access.
- 6 Test the complete system. Operate the selected flushing system repeatedly. Check the flush pipe, soil connection and water supply for leaks and confirm effective bowl clearance.

Supplied: Ceramic WC pan with soft-close seat.

Sold separately: Compatible concealed cistern, flush control/plate, pan connector and installation consumables.